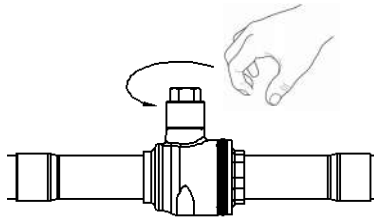


Installation Guide 球阀安装使用指导

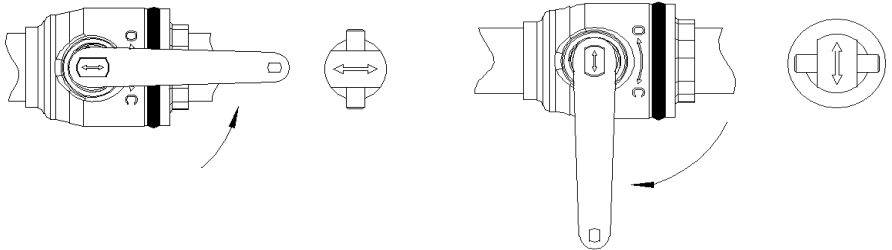
Shut-off Ball Valve 规格: DN4 to DN75

- 使用制冷剂/Refrigerants: R22,R134a,R123a,R407C,R410A
- 最高工作压力/Max. Working Pressure: 4.2MPa / 42bar / 609psig
- 适用流体的温度/Media Temperature: -30°C ~ +120°C / -22°F ~ +248°F

1) 移除阀帽/Remove the cap counter-clockwise



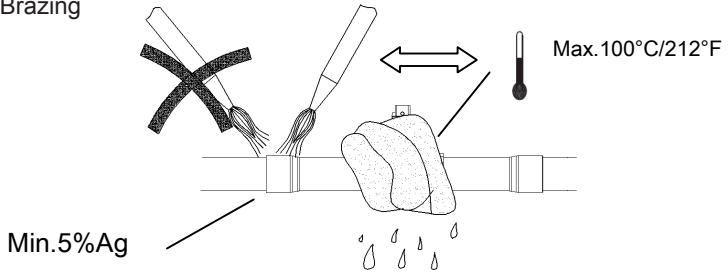
2) 打开阀体/Open valve counter-clockwise; 关闭阀体/Close valve clockwise



最大力矩 Max. Torque

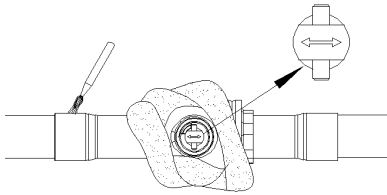
阀体型号 Valve size	N. m	Ft-lbs
DN4~25	6	4.5
DN32~50	20	14.8
DN65~75	60	44.2

3) 焊接/Brazing



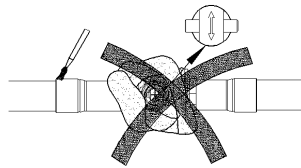
正确操作：开阀位置焊接

Correct: Braze in open position

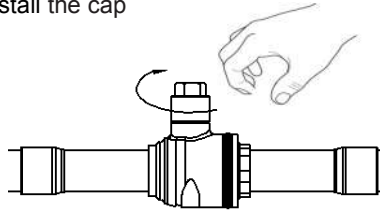


警告：阀处于关闭状态时不要焊接

Warning: Never braze when the valve is closed



4) 安装阀帽/Reinstall the cap



正常使用时，球阀必须停留在两个状态----全闭状态或全开状态

Warning : Ball valve must always be in either FULLY OPEN or FULLY CLOSED position in application

